



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3512-1
Job Sheet 167272



Part No: D3512-1

Job Qty: 12 ea

Part Name: Wearplate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/27/17

Job Tracking No:

Due Date: 11/3/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Note: SALES ORDER 658

Ship Via:

DWG REV. D

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	11/2/17	11/2/17	0.00	0.00	Start Up Waterjet1		<i>Se</i>
100	Waterjet	12 pcs	11/2/17	11/2/17	0.00	1.12	Waterjet1		<i>Se</i> <i>DAS</i>
120	QC	12 pcs	11/2/17	11/2/17	0.00	0.00	QC8		<i>38</i>
130	Brake NC	12 pcs	11/3/17	11/3/17	0.27	0.34	Brake NC 1		<i>38</i> <i>DAS</i>
140	QC	12 pcs	11/3/17	11/3/17	0.00	0.00	QC5		<i>38</i>
150	Packaging	12 pcs	11/3/17	11/3/17	0.00	0.00	Packaging3	<i>W1001 SP</i>	<i>38</i>
160	QC21-SA	12 Ea	11/3/17	11/3/17	0.00	0.00	QC21		<i>17/11/14</i> <i>Se</i>

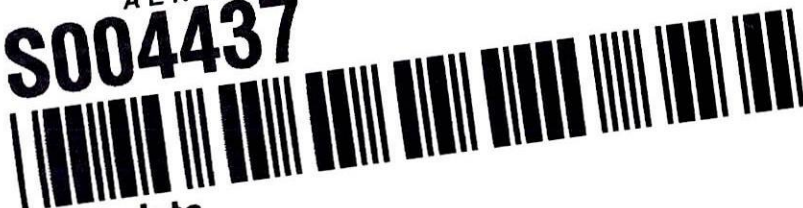
Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S16GA	3	164	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearplate	0.300inches $\pm$ 0.010	0.310 0.290		
2	Wearplate	0.300inches $\pm$ 0.010	0.310 0.290		
3	Wearplate	1.240inches $\pm$ 0.030	1.270 1.210		
4	Wearplate	2.340inches $\pm$ 0.030	2.370 2.310		
5	Wearplate	3.140inches $\pm$ 0.010	3.150 3.130		
6	Wearplate	3.840inches $\pm$ 0.030	3.870 3.810		
7	Wearplate	12.605inches $\pm$ 0.010	12.615 12.595		
8	Wearplate	14.220inches $\pm$ 0.030	14.250 14.190		
9	Wearplate	0.063inches $\pm$ 0.010	0.073 0.053		

DART
AEROSPACE
S004437



Wearplate

PART NO:
Revision:
Operation:
Quantity:
Change No:

D3512-1

Start up Operation
12

Mfg Date: 10/31/17
Job No: 167272

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CANADA
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WORK ORDER NON-CONFORMANCE / UPDATE

AEROSPACE

QA Closed: _____ Date: _____		Work Order update only ☐																															
Work Order: _____ Part No. _____ NCR No. _____		<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th colspan="2" style="text-align: center;">DISPOSITION</th> <th colspan="4" style="text-align: center;">AGAINST DEPARTMENT/PROCESS</th> </tr> <tr> <td style="text-align: center;">Rework ☐</td> <td style="text-align: center;">Skid-tube ☐</td> <td style="text-align: center;">Cross tube ☐</td> <td style="text-align: center;">Water Jet ☐</td> <td colspan="2" style="text-align: center;">Engineering ☐</td> </tr> <tr> <td style="text-align: center;">Scrap ☐</td> <td style="text-align: center;">Machining ☐</td> <td style="text-align: center;">Small Fab ☐</td> <td style="text-align: center;">Prod. Eng. Coord. ☐</td> <td colspan="2" style="text-align: center;">Quality ☐</td> </tr> <tr> <td style="text-align: center;">Use-as-is ☐</td> <td style="text-align: center;">Thermoforming ☐</td> <td style="text-align: center;">Finishing ☐</td> <td style="text-align: center;">Rec/Store/Packaging ☐</td> <td colspan="2" style="text-align: center;">Other ☐</td> </tr> <tr> <td style="text-align: center;">Suspected Unapproved ☐</td> <td style="text-align: center;">Large Fab ☐</td> <td style="text-align: center;">Composite ☐</td> <td style="text-align: center;">Supplier ☐</td> <td colspan="2"></td> </tr> </table>		DISPOSITION		AGAINST DEPARTMENT/PROCESS				Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐		Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐		Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐		Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐		
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Date : _____		Step #: _____																															
		QTY Effective : _____																															
Description Work Order Deviation		Disposition																															
		MRB (QSI042) Approval																															
		Completed By																															
		Lead hand / Supervisor Approval Verification																															
		QC / QA Coordinator Approval																															
Root Cause		FAULT CATEGORY																															
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐																												
		OTHER: _____																															